

## Declaration of Performance

No. **DPGEB1034 v1**

1. Unique identification code of the product-type: **Gebofix PRO VE-SF SISMIK**

2. Intended uses:

<b>Intended use of the construction product according to ETA 19/0699</b>	
Generic type	Bonded injection type anchor for use in non-cracked and cracked concrete
Anchorage subject to	<p>Static and quasi-static loads: threaded rod M8, M10, M12, M16, M20, M24, M27, M30 reinforcing bar Ø8, Ø10, Ø12, Ø16, Ø20, Ø25, Ø32</p> <p>Seismic actions for Performance Category C1: threaded rod M10, M12, M16, M20, M24, steel with rupture elongation <math>A_s \geq 19\%</math></p> <p>Seismic actions for Performance Category C2: threaded rod M12, M16, M20, M24, steel with rupture elongation <math>A_s \geq 19\%</math></p>
Base materials	<ul style="list-style-type: none"> <li>- Reinforced or unreinforced normal weight concrete according to EN 206-1:2013</li> <li>- Strength class C20/25 to C50/60 according to EN 206-1:2013</li> <li>- Non-cracked concrete threaded rod M8, M10, M12, M16, M20, M24, M27, M30 reinforcing bar Ø8, Ø10, Ø12, Ø16, Ø20, Ø25, Ø32</li> <li>- Cracked concrete threaded rod M10, M12, M16, M20, M24</li> </ul>
Service temperature	<p>I: -40 °C to +40 °C (max. short term temperature +40 °C and max. long term temperature +24 °C)</p> <p>II: -40 °C to +80 °C (max. short term temperature +80 °C and max. long term temperature +50 °C)</p>
Environmental conditions	<ul style="list-style-type: none"> <li>- X1: Structures subject to dry internal conditions zinc plated or hot-dip galvanised steel class 4.6, 5.8 or 8.8 stainless steel A2-70, A4-70 or A4-80 high corrosion resistant steel</li> <li>- X2: Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist stainless steel A4-70 or A4-80 high corrosion resistant steel</li> <li>- X3: Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist high corrosion resistant steel</li> </ul> <p>Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)</p>
Concrete conditions	<p>I1: Installation in dry or wet (water saturated) concrete and use in service in dry or wet concrete threaded rod M8, M10, M12, M16, M20, M24, M27, M30 reinforcing bar Ø8, Ø10, Ø12, Ø16, Ø20, Ø25, Ø32</p> <p>I2: Installation in water-filled holes (not sea water) and use in service in dry or wet concrete threaded rod M8, M10, M12, M16 reinforcing bar Ø8, Ø10, Ø12, Ø16</p>
Installation	<p>Perforation by hammer drilling Installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on job site Installation direction: D3 - downward and horizontal and upwards (e.g. overhead) installation</p>

<b>Intended use of the construction product according to ETA 19/0699</b>	
Design	Anchorage designed in accordance with EN 1992-4 under the responsibility of an engineer experienced in anchorages and concrete work. Verifiable calculation notes and drawings prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings. Anchorages under seismic actions (cracked concrete) designed in accordance with EN 1992-4.

<b>Intended use of the construction product according to ETA 16/0599</b>	
Generic type	Injection system for post-installed connections of reinforcing bars in existing structures
Anchorage subject to	Static and quasi-static loads: reinforcing bar Ø8, Ø10, Ø12, Ø14, Ø16, Ø20, Ø25, Ø28, Ø32
Base materials	- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000 - Strength class C12/15 to C50/60 according to EN 206-1:2000 - Non-carbonated concrete - Maximum chloride content 0.40% (CL 0.40) according to EN 206-1:2000
Service temperature	-40 °C to +80 °C (max. short term temperature +80 °C and max. long term temperature +50 °C)
Concrete condition	Installation in dry or wet concrete
Installation	Dry or wet concrete. Installation in flooded holes is not allowed. Hole drilling by hammer drill or compressed air drill. The installation of post-installed rebars shall be done only by suitable trained installer and under supervision on site. The conditions under which an installer may be considered as suitable trained and the conditions for supervision on site are up to the Member States in which the installation is done. Check the position of the existing rebars.
Design	Anchorage designed under the responsibility of an engineer experienced in anchorages and concrete work. Verifiable calculation notes and drawings prepared taking account of the forces to be transmitted. Design according to EN 1992-1-1:2004 The position of the reinforcement in the existing structure shall be determined on the basis of the construction documentation and taken into account when designing.

<b>Intended use of the construction product according to ETA 16/0919</b>					
Generic type	Bonded injection type anchor for use in masonry				
Anchorage subject to	Static and quasi-static loads				
Base materials	Type of base material				
	c: solid masonry				
		<b>type acc. to EN 771-1 and 2</b>	<b>L/W/H [mm]</b>	<b>min. density <math>\rho</math> [kg/dm<sup>3</sup>]</b>	<b>min. compr. strength <math>f_b</math> [N/mm<sup>2</sup>]</b>
	b1. solid clay brick	MZ-NF	240/115/71	1.9	20
	b2. solid calcium silicate brick	KSV-NF	240/115/71	1.8	25
	c: hollow masonry				
	<b>type acc. to EN 771-1 and 2</b>	<b>L/W/H [mm]</b>	<b>min. density <math>\rho</math> [kg/dm<sup>3</sup>]</b>	<b>min. compr. strength <math>f_b</math> [N/mm<sup>2</sup>]</b>	
c1. hollow clay brick	Porotherm P+W	373/250/238	0.9	12	

Intended use of the construction product according to ETA 16/0919						
		c2. hollow clay brick	Hueco Doble	245/110/88	0.74	2.5
		c3. hollow calcium silicate brick	KSL-R-12-1,2-16DF	239/248/239	1.3	15
	Anchor rod in hollow or perforated masonry with plastic sieve sleeve threaded rod M8, M10, M12					
Service temperature	T <sub>b</sub> : -40 °C to +80 °C (max. short term temperature +80 °C and max. long term temperature +50 °C)					
Environmental conditions	- X1: Structures subject to dry internal conditions zinc plated, hot-dip galvanised or zinc diffusion coated steel class 5.8, 8.8 or 10.9 stainless steel A2-70, A4-70 or A4-80 high corrosion resistant steel					
Use categories	Installation and use d/d: Installation and use in structures subject to dry, internal conditions w/d: Installation in dry or wet substrate and use in structures subject to dry, internal conditions					
Installation	Installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on job site.					
Design	Anchorages designed in accordance with <i>Technical Report</i> EOTA TR 054, method B, under the responsibility of an engineer experienced in anchorages and masonry work. Verifiable calculation notes and drawings prepared taking account of the relevant masonry in the region of the anchorage, the loads to be transmitted and their transmission to the supports of the structure. The position of the anchor is indicated on the design drawings.					

3. Manufacturer: **G&B Fissaggi S.r.l.** C.so Savona 22, Villastellone (TO), Italia

5. System of AVCP: 1

6b.

European Assessment Document: EAD 330499-01-0601

European Technical Assessment: ETA 19/0699

Technical Assessment Body: TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, s.p.

Notified Body: 1020 TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, s.p.

European Assessment Document: ETAG 001 Part 1 and Part 5, edition 2013, used as EAD

European Technical Assessment: ETA 16/0599

Technical Assessment Body: TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, s.p.

Notified Body: 1020 TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, s.p.

European Assessment Document: EAD 330076-00-0604

European Technical Assessment: ETA 16/0919

Technical Assessment Body: TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, s.p.

Notified Body: 1020 TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, s.p.

7. Declared performances:

**Declared performances according to EAD 330499-01-0601, ETA 19/0699**

Threaded rod diameter			M8	M10	M12	M16	M20	M24	M27	M30
Essential characteristics			Performance							
<i>Installation parameters</i>										
d	Nominal diameter of bar	[mm]	8	10	12	16	20	24	27	30
d <sub>0</sub>	Nominal diameter of drill bit	[mm]	10	12	14	18	22	26	30	35
d <sub>b</sub>	Diameter of the steel brush	[mm]	12	14	16	20	26	30	35	43
d <sub>fix</sub>	Diameter of clearance hole in the fixture	[mm]	9	12	14	18	22	26	30	33
h <sub>ef,min</sub>	Minimum effective anchorage depth	[mm]	64	80	96	128	160	192	216	240

Threaded rod diameter			M8	M10	M12	M16	M20	M24	M27	M30		
<b>Essential characteristics</b>			<b>Performance</b>									
$h_{ef,max}$	Maximum effective anchorage depth	[mm]	160	200	240	320	400	480	540	600		
$h_1$	Depth of the drilling hole	[mm]	$h_{ef}$									
$h_{min}$	Minimum thickness of the concrete member	[mm]	$h_{ef} + 30$ $\geq 100$				$h_{ef} + 2d_0$					
$T_{inst}$	Maximum installation torque	[Nm]	10	20	40	80	150	200	240	275		
$t_{fix}$	Thickness of fixture	[mm]	0 to 1500									
$s_{min}$	Minimum spacing	[mm]	35	40	50	65	80	96	110	120		
$c_{min}$	Minimum edge distance	[mm]	35	40	50	65	80	96	110	120		
<i>Tension steel failure mode</i>												
$N_{Rk,s}$ $N_{Rk,s,seis,C1}$ $N_{Rk,s,seis,C2}$	Characteristic tension resistance of steel	[kN]	$A_s \times f_{uk}$									
<i>Combined pull-out and concrete failure mode</i>												
Characteristic bond resistance												
non-cracked concrete	temp. I	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	10.0	9.0	8.5	8.0	7.5	7.0	5.5	5.0
		flooded holes	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	8.0	7.0	6.5	6.0	NPD			
	temp. II	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	9.0	8.5	8.0	7.5	7.0	6.5	5.0	4.5
		flooded holes	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7.5	6.5	6.0	5.5	NPD			
cracked concrete	temp. I	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	NPD	5.0	5.0	5.0	5.0	5.0	NPD	
			$\tau_{Rk,cr,seis,C1}$	[N/mm <sup>2</sup> ]	NPD	3.1	3.7	3.7	3.7	3.8	NPD	
			$\tau_{Rk,cr,seis,C2}$	[N/mm <sup>2</sup> ]	NPD		1.1	1.3	1.5	NPD		
		flooded holes	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	NPD	4.0	5.0	5.0	NPD			
			$\tau_{Rk,cr,seis,C1}$	[N/mm <sup>2</sup> ]	NPD	3.1	3.7	3.7	NPD			
			$\tau_{Rk,cr,seis,C2}$	[N/mm <sup>2</sup> ]	NPD							
	temp. II	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	NPD	3.5	4.0	4.0	4.0	4.0	NPD	
			$\tau_{Rk,cr,seis,C1}$	[N/mm <sup>2</sup> ]	NPD	2.2	2.7	2.7	2.7	2.8	NPD	
			$\tau_{Rk,cr,seis,C2}$	[N/mm <sup>2</sup> ]	NPD		1.0	1.2	1.4	NPD		
		flooded holes	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	NPD	3.0	4.0	4.0	NPD			
$\tau_{Rk,cr,seis,C1}$	[N/mm <sup>2</sup> ]		NPD	1.9	2.7	2.7	NPD					
$\tau_{Rk,cr,seis,C2}$	[N/mm <sup>2</sup> ]	NPD										
$\psi_{c,C30/37}$	Increasing factor for concrete C30/37	[-]	1.04									
$\psi_{c,C40/50}$	Increasing factor for concrete C40/50	[-]	1.08									
$\psi_{c,C50/60}$	Increasing factor for concrete C50/60	[-]	1.10									
<i>Concrete cone failure mode</i>												
$k_{ucr,N}$	Factor for non-cracked concrete	[-]	11.0									
$k_{cr,N}$	Factor for cracked concrete	[-]	NPD	7.7								
$s_{cr,N}$	Critical spacing	[mm]	3.0 $h_{ef}$									
$c_{cr,N}$	Critical edge distance	[mm]	1.5 $h_{ef}$									

Threaded rod diameter			M8	M10	M12	M16	M20	M24	M27	M30
<b>Essential characteristics</b>			<b>Performance</b>							
<i>Splitting failure mode</i>										
$s_{cr,sp}$	Critical spacing for splitting	[mm]	2 $c_{cr,sp}$							
$c_{cr,sp}$	Critical edge distance for splitting for $h/h_{ef} \geq 2.0$	[mm]	1.0 $h_{ef}$							
	Critical edge distance for splitting for $2.0 > h/h_{ef} > 1.3$	[mm]	4.6 $h_{ef} - 1.8 h$							
	Critical edge distance for splitting for $h/h_{ef} \leq 1.3$	[mm]	2.26 $h_{ef}$							
<i>Installation safety factor</i>										
$\gamma_{Mc}$	Safety factor, dry and wet concrete	[-]	1.2						1.4	
$\gamma_{Mp}$ $\gamma_{Msp}$			1.4				NPD			
<i>Shear steel failure mode without lever arm</i>										
$V_{Rk,s}$	Characteristic shear resistance of steel	[kN]	0.5 x $A_s$ x $f_{uk}$							
$V_{Rk,s,seis,C1}$	Characteristic shear resistance of steel under seismic actions cat. C1	[kN]	NPD	0.35 x $A_s$ x $f_{uk}$						NPD
$\alpha_{v,hdg,C1}$	Reduction factor for hot-dip galvanized rods	[-]	NPD	0.57	0.56	0.49	0.56	0.61	NPD	
$V_{Rk,s,seis,C2}$	Characteristic shear resistance of steel under seismic actions cat. C2	[kN]	NPD		0.26 x $A_s$ x $f_{uk}$				NPD	
$\alpha_{v,hdg,C2}$	Reduction factor for hot-dip galvanized rods	[-]	NPD		0.46	0.61	0.61	NPD		
$\alpha_{gap}$	Factor for annular gap	[-]	0.5							
$k_7$	Ductility factor	[-]	1.0 for steel with rupture elongation $A_5 > 8\%$							
<i>Shear steel failure mode with lever arm</i>										
$M^0_{Rk,s}$	Characteristic bending resistance of steel	[Nm]	1.2 x $W_{el}$ x $f_{uk}$							
$M^0_{Rk,s,seis,C1}$ $M^0_{Rk,s,seis,C2}$	Characteristic bending resistance of steel under seismic actions	[Nm]	NPD							
<i>Concrete pry-out failure mode</i>										
$k_8$	Factor for resistance to pry-out failure	[-]	2.0							
$\gamma_{inst}$	Installation safety factor	[-]	1.0							
<i>Concrete edge failure mode</i>										
$l_f$	Effective length of anchor	[mm]	$\min(h_{ef}, 8d)$							
$d_{nom}$	Outside diameter of anchor	[mm]	8	10	12	16	20	24	27	30
$\gamma_{inst}$	Installation safety factor	[-]	1.0							
<i>Displacement on tension load, non-cracked concrete</i>										
$\delta_{N0}$	Short term displacement under tension load	[mm/kN]	0.05	0.04	0.03	0.02	0.02	0.02	0.01	0.01
$\delta_{N\infty}$	Long term displacement under tension load	[mm/kN]	0.11	0.09	0.06	0.04	0.03	0.02	0.02	0.02
<i>Displacement on tension load, cracked concrete</i>										
$\delta_{N0}$	Short term displacement under tension load	[mm/kN]	NPD	0.08	0.09	0.05	0.03	0.02	NPD	

Threaded rod diameter			M8	M10	M12	M16	M20	M24	M27	M30
$\delta_{N\infty}$	Long term displacement under tension load	[mm/kN]	NPD	0.51	0.32	0.18	0.13	0.11	NPD	
<i>Displacement on tension load, seismic actions cat. C2</i>										
$\delta_{N,eq(DLS)}$	Displacement Damage Limit State	[mm]	NPD		0.57	0.35	0.85	NPD		
$\delta_{N,eq(ULS)}$	Displacement Ultimate Limit State	[mm]	NPD		7.62	6.75	7.28	NPD		
<i>Displacement on shear load, non-cracked and cracked concrete</i>										
$\delta_{V0}$	Short term displacement under shear load	[mm/kN]	0.48	0.30	0.20	0.11	0.10	0.08	0.06	0.05
$\delta_{V\infty}$	Long term displacement under shear load	[mm/kN]	0.72	0.45	0.30	0.17	0.14	0.12	0.10	0.08
<i>Displacement on shear load, seismic actions cat. C2</i>										
$\delta_{N,eq(DLS)}$	Displacement Damage Limit State	[mm]	NPD		5.29	4.12	4.94	NPD		
$\delta_{N,eq(ULS)}$	Displacement Ultimate Limit State	[mm]	NPD		10.20	9.05	10.99	NPD		

Reinforcing bar diameter			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32		
<b>Essential characteristics</b>			<b>Performance</b>								
<i>Installation parameters</i>											
d	Nominal diameter of bar	[mm]	8	10	12	16	20	25	32		
d <sub>0</sub>	Nominal diameter of drill bit	[mm]	12	14	16	20	25	32	40		
d <sub>b</sub>	Diameter of the steel brush	[mm]	14	16	18	22	31	35	43		
h <sub>ef,min</sub>	Minimum effective anchorage depth	[mm]	64	80	96	128	160	200	256		
h <sub>ef,max</sub>	Maximum effective anchorage depth	[mm]	160	200	240	320	400	480	640		
h <sub>1</sub>	Depth of the drilling hole	[mm]	h <sub>ef</sub>								
h <sub>min</sub>	Minimum thickness of the concrete member	[mm]	h <sub>ef</sub> + 30 ≥ 100				h <sub>ef</sub> + 2d <sub>0</sub>				
s <sub>min</sub>	Minimum spacing	[mm]	35	40	50	65	80	100	130		
c <sub>min</sub>	Minimum edge distance	[mm]	35	40	50	65	80	100	130		
<i>Tension steel failure mode</i>											
N <sub>Rk,s</sub>	Characteristic tension resistance of steel	[kN]	A <sub>s</sub> x f <sub>uk</sub>								
<i>Combined pull-out and concrete failure mode</i>											
Characteristic bond resistance											
non-cracked concrete	temp. I	dry and wet concrete	τ <sub>Rk,ucr</sub>	[N/mm <sup>2</sup> ]	8,5	9,0	9,0	8,0	8,0	8,0	5,0
		flooded holes	τ <sub>Rk,ucr</sub>	[N/mm <sup>2</sup> ]	7,5	8,5	8,5	8,0	NPD		
	temp. II	dry and wet concrete	τ <sub>Rk,ucr</sub>	[N/mm <sup>2</sup> ]	7,5	8,0	8,0	7,5	7,5	7,0	4,5
		flooded holes	τ <sub>Rk,ucr</sub>	[N/mm <sup>2</sup> ]	6,5	7,0	7,0	6,5	NPD		
ψ <sub>c</sub>	Increasing factor for concrete up to C50/60	[-]	1.0								
<i>Concrete cone failure mode</i>											
k <sub>ucr,N</sub>	Factor for non-cracked concrete	[-]	11.0								
s <sub>cr,N</sub>	Critical spacing	[mm]	3.0 h <sub>ef</sub>								
c <sub>cr,N</sub>	Critical edge distance	[mm]	1.5 h <sub>ef</sub>								
<i>Splitting failure mode</i>											
s <sub>cr,sp</sub>	Critical spacing for splitting	[mm]	2 c <sub>cr,sp</sub>								



Reinforcing bar diameter			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
<b>Essential characteristics</b>			<b>Performance</b>						
C <sub>cr,sp</sub>	Critical edge distance for splitting for $h/h_{ef} \geq 2.0$	[mm]	1.0 h <sub>ef</sub>						
	Critical edge distance for splitting for $2.0 > h/h_{ef} > 1.3$	[mm]	4.6 h <sub>ef</sub> - 1.8 h						
	Critical edge distance for splitting for $h/h_{ef} \leq 1.3$	[mm]	2.26 h <sub>ef</sub>						
<i>Installation safety factor</i>									
γ <sub>inst</sub>	Safety factor, dry and wet concrete	[-]	1.2						
	Safety factor, flooded holes	[-]	1.4				NPD		
<i>Shear steel failure mode without lever arm</i>									
V <sub>Rk,s</sub>	Characteristic shear resistance of steel	[kN]	0.5 · A <sub>s</sub> · f <sub>uk</sub>						
k <sub>7</sub>	Ductility factor	[-]	1.0 for steel with rupture elongation A <sub>5</sub> > 8 %						
<i>Shear steel failure mode with lever arm</i>									
M <sup>0</sup> <sub>Rk,s</sub>	Characteristic bending resistance of steel	[Nm]	1.2 · W <sub>el</sub> · f <sub>uk</sub>						
<i>Concrete pry-out failure mode</i>									
k <sub>8</sub>	Factor for resistance to pry-out failure	[mm]	2.0						
γ <sub>inst</sub>	Installation safety factor	[-]	1.0						
<i>Concrete edge failure mode</i>									
l <sub>f</sub>	Effective length of anchor	[mm]	min(h <sub>ef</sub> , 8 d <sub>nom</sub> )						
d <sub>nom</sub>	Outside diameter of anchor	[mm]	8	10	12	16	20	25	32
γ <sub>inst</sub>	Installation safety factor	[-]	1.0						
<i>Displacement on tension load, non-cracked concrete</i>									
δ <sub>N0</sub>	Short term displacement under tension load	[mm/kN]	0.04	0.03	0.02	0.02	0.01	0.01	0.01
δ <sub>N∞</sub>	Long term displacement under tension load	[mm/kN]	0.09	0.07	0.05	0.03	0.02	0.01	0.01
<i>Displacement on shear load, non-cracked concrete</i>									
δ <sub>V0</sub>	Short term displacement under shear load	[mm/kN]	0,05	0,04	0,03	0,02	0,01	0,01	0,01
δ <sub>V∞</sub>	Long term displacement under shear load	[mm/kN]	0,08	0,06	0,05	0,03	0,02	0,01	0,01

**Declared performances according to ETAG 001:2013 Part 1 and Part 5, 16/0599**

Reinforcing bar diameter			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø28	Ø32
<b>Essential Characteristics</b>			<b>Performance</b>								
<i>Installation parameters</i>											
d <sub>s</sub>	Nominal diameter of bar	[mm]	8	10	12	14	16	20	25	28	32
d <sub>0</sub>	Nominal diameter of drill bit	[mm]	12	14	16	18	20	25	32	35	40

Reinforcing bar diameter				Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø28	Ø32
<b>Essential characteristics</b>				<b>Performance</b>								
min c	Minimum concrete cover	hammer drilling without drilling aid	[mm]	$30 + 0.06 \cdot l_v \geq 2 \cdot d_s$						$40 + 0.06 \cdot l_v \geq 2 \cdot d_s$		
		hammer drilling with drilling aid	[mm]	$30 + 0.02 \cdot l_v \geq 2 \cdot d_s$						$40 + 0.02 \cdot l_v \geq 2 \cdot d_s$		
		compressed air drilling without drilling aid	[mm]	$50 + 0.08 \cdot l_v$						$60 + 0.08 \cdot l_v$		
		compressed air drilling with drilling aid	[mm]	$50 + 0.02 \cdot l_v$						$60 + 0.02 \cdot l_v$		
$l_{b,min}$	Factor for $l_{b,min}$ and $l_{o,min}$ related to concrete class and drilling method		[-]	1.0								
$l_{v,max}$	Maximum installation length		[mm]	400	500	600	700	800	1000	1000	1000	1000
<b>Bond resistance</b>												
$f_{bd}$	Design ultimate bond resistance for all drilling methods and good conditions	C12/15	[N/mm <sup>2</sup> ]	1.6						1.6		
		C16/20	[N/mm <sup>2</sup> ]	2.0						2.0		
		C20/25	[N/mm <sup>2</sup> ]	2.3						2.3		
		C25/30	[N/mm <sup>2</sup> ]	2.7						2.3		
		C30/37	[N/mm <sup>2</sup> ]	3.0						2.3		
		C35/45	[N/mm <sup>2</sup> ]	3.0						2.3		
		C40/50	[N/mm <sup>2</sup> ]	3.0						2.3		
		C45/55	[N/mm <sup>2</sup> ]	3.0						2.3		
		C50/60	[N/mm <sup>2</sup> ]	3.0						2.3		

**Declared performances according to EAD 330076-00-0604, ETA 16/0919**

Threaded rod diameter				M8	M10	M12	
<b>Essential characteristics</b>				<b>Performance</b>			
<b>Installation parameters</b>							
$d_s$	Sleeve diameter		[mm]	16	16	20	
$l_s$	Sleeve length		[mm]	85	85	85	
$d_0$	Nominal diameter of drill bit		[mm]	16	16	20	
$h_{ef}$	Effective anchorage depth		[mm]	85	85	85	
$h_{nom}$	Installation depth of sleeve		[mm]	85	85	85	
$h_1$	Depth of the drilling hole		[mm]	90	90	90	
$d_{fix}$	Diameter of clearance hole in the fixture		[mm]	9	12	14	
$T_{inst}$	Maximum installation torque		[Nm]	2	2	2	
<b>Edge distances and spacings</b>							
$C_{min}$ $C_{cr}$	Minimum and critical edge distance		b1 brick	[mm]	128	128	128
			b2 brick	[mm]	128	128	128
			c1 brick	[mm]	100	100	120
			c2 brick	[mm]	100	100	120
			c3 brick	[mm]	100	100	120



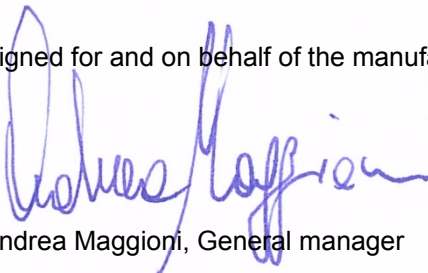
Threaded rod diameter				M8	M10	M12
Essential characteristics				Performance		
S <sub>min,II</sub> S <sub>cr,II</sub>	Minimum and critical spacing, parallel to horizontal joint	b1 brick	[mm]	255	255	255
		b2 brick	[mm]	255	255	255
		c1 brick	[mm]	373	373	373
		c2 brick	[mm]	245	245	245
		c3 brick	[mm]	239	239	239
S <sub>min,L</sub> S <sub>cr,L</sub>	Minimum and critical spacing, perpendicular to horizontal joint	b1 brick	[mm]	255	255	255
		b2 brick	[mm]	255	255	255
		c1 brick	[mm]	238	238	238
		c2 brick	[mm]	110	110	110
		c3 brick	[mm]	248	248	248
<i>Tension and shear resistance, use category d/d and w/d</i>						
N <sub>Rk</sub>	Characteristic tension resistance	b1 brick	[kN]	3.0	3.0	3.0
		b2 brick	[kN]	3.0	3.0	3.0
		c1 brick	[kN]	2.0	2.0	2.5
		c2 brick	[kN]	0.9	1.2	1.5
		c3 brick	[kN]	2.0	2.0	2.5
V <sub>Rk</sub>	Characteristic shear resistance	b1 brick	[kN]	3.0	3.0	3.0
		b2 brick	[kN]	3.0	3.0	3.0
		c1 brick	[kN]	2.0	2.0	2.5
		c2 brick	[kN]	0.9	1.2	1.5
		c3 brick	[kN]	2.0	2.0	2.5
V <sub>Rk,s</sub>	Characteristic shear resistance of steel		[kN]	0.5 x A <sub>s</sub> x f <sub>uk</sub>		
M <sub>Rk,s</sub>	Characteristic bending resistance of steel		[Nm]	1.2 x W <sub>el</sub> x f <sub>uk</sub>		
<i>Displacement on tension load</i>						
N	Service tension load		[kN]	N <sub>Rk</sub> / (1.4 · γ <sub>M</sub> )		
δ <sub>N0</sub>	Short term displacement under tension load	b1 brick	[mm]	0.06		
		b2 brick		0.12		
		c1 brick		0.5		
		c2 brick		0.5		
		c3 brick		0.1		
δ <sub>N∞</sub>	Long term displacement under tension load	b1 brick	[mm]	0.12		
		b2 brick		0.24		
		c1 brick		1.0		
		c2 brick		1.0		
		c3 brick		0.2		
<i>Displacement on shear load</i>						
V	Service shear load		[kN]	V <sub>Rk</sub> / 1.4 · γ <sub>M</sub>		
δ <sub>V0</sub>	Short term displacement under shear load	b1 brick	[mm]	0.7		
		b2 brick		0.8		
		c1 brick		1.0 <sup>1</sup>		
		c2 brick		1.0 <sup>1</sup>		
		c3 brick		0.9		

Threaded rod diameter				M8	M10	M12
<b>Essential characteristics</b>				<b>Performance</b>		
$\delta_{v\infty}$	Long term displacement under shear load	b1 brick	[mm]	1.0		
		b2 brick		1.4		
		c1 brick		1.5 <sup>1</sup>		
		c2 brick		1.5 <sup>1</sup>		
		c3 brick		1.4		
<i><math>\beta</math>-factor for job site tests according to ETAG 029, Annex B</i>						
$\beta$	$\beta$ -factor	b1 brick	[-]	0.85		
		b2 brick		0.85		
		c1 brick		0.83		
		c2 brick		0.78		
		c3 brick		0.85		

<sup>1</sup> the hole gap between bolt and fixture shall be considered additionally

The performance of the product identified above is in conformity with the set of declared performances. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:



Andrea Maggioni, General manager

Villastellone, 24 June 2022



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