

**TECHNICAL DATA SHEET**

**Extreme Hybrid XTR styrene-free hybrid formulation chemical anchor**

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**Certificates**

- ETA 22/0214 Certification according to EAD 330499-01-0601 (former ETAG 001-5) for use on non-cracked and cracked concrete (Option 1) with threaded bar; performance category C1 for seismic actions with threaded bars from M8 to M16; performance category C2 for seismic actions with threaded bars M12, M16. Use on non-cracked concrete with reinforcing bars.
- ETA 22/0211 Certification according to EAD 330076-01-0604 (former ETAG 029) for anchoring on solid and hollow masonry with threaded bar and plastic sleeve
- ETA 22/0213 Certification according to EAD 330087-01-0601 for rebar connections in existing structures, design according to Eurocode 2 (EN 1992-1-1)
- Complies with LEED® requirements, EQ Credit "Low-emitting products"  
Class A+ for emission of volatile organic compounds (VOCs) in living spaces

**Base material**

uso certificato		uso specifico
non-cracked concrete	lightweight concrete masonry	natural stone
cracked concrete	concrete hollow block	solid, perforated and hollow masonry
solid masonry	autoclaved aerated concrete	timber
hollow masonry		

**Sizes**

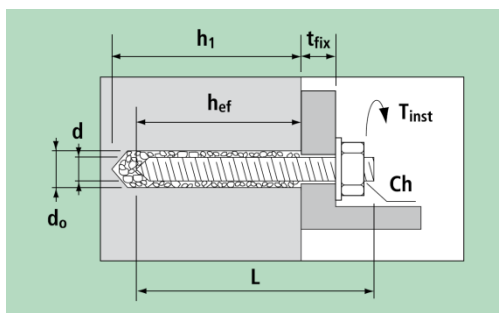
art.	content	mixer	gun
CC38	300 ml	1 M17	CP07, CP17
CC37	410 ml	1 M17	CP01, CP11, CP30, CP16

**Intended use**

- Dry or wet concrete  
Flooded holes on concrete  
Dry or wet masonry  
Cartridge temperature: between +5 and +40 °C  
Installation temperature: between -5 and +39 °C  
Work temperature: I between -40 and +40 °C (maximum short term temperature +40 °C; long term +24 °C)  
II between -40 and +80 °C (maximum short term temperature +80 °C; long term +50 °C)  
Shelf life: 18 months for 410 ml ml cartridges, 12 months for 300 ml cartridges (storage temperature between +5 and +25 °C)

**Time and temperatures**

temperature of base material	working time	full curing dry base material
-5 ÷ -1 °C	90 min	6 h
0 ÷ +4 °C	45 min	3 h
+5 ÷ +9 °C	25 min	2 h
+10 ÷ +14 °C	20 min	100 min
+15 ÷ +19 °C	15 min	80 min
+20 ÷ +29 °C	6 min	45 min
+30 ÷ +34 °C	4 min	25 min
+35 ÷ +39 °C	2 min	20 min



- d = bar diameter
- L = bar length
- t<sub>fix</sub> = fixable thickness
- d<sub>0</sub> = hole diameter
- h<sub>1</sub> = minimum hole depth
- h<sub>nom</sub> = setting depth
- h<sub>ef</sub> = effective anchorage depth
- T<sub>inst</sub> = tightening torque

use without sleeve: h<sub>ef</sub> = h<sub>1</sub> = h<sub>nom</sub>

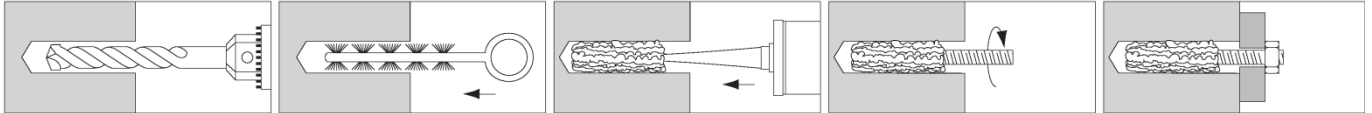
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- Use on non-cracked and cracked concrete with threaded bars

**Installation**



**Setting parameters**

bar size		M8	M10	M12	M16	M20	M24
hole diameter	d <sub>0</sub> (mm)	10	12	14	18	24	28
hole depth	h <sub>ef,min</sub> (mm)	60	60	70	80	90	96
	h <sub>ef,max</sub> (mm)	160	200	240	320	400	480
minimum spacing	s <sub>min</sub> (mm)	40	50	60	80	100	120
minimum edge distance	c <sub>min</sub> (mm)	40	50	60	80	100	120
min. base material thickness	h <sub>min</sub> (mm)	h <sub>ef</sub> + 30 ≥ 100			h <sub>ef</sub> + 2d <sub>0</sub>		
tightening torque	T <sub>inst</sub> (Nm)	10	20	40	80	120	160

**Strength data**

For installation on dry or wet concrete and work temperature I (minimum temperature -40 °C, maximum short term temperature +40 °C; long term +24 °C).

Valid for a single anchor far from the edges, on a thick concrete member of class C20/25 with sparse reinforcing.

- Threaded bars on non-cracked concrete

**Characteristic resistance of resin**

at standard embedment depth

bar size		M8	M10	M12	M16	M20	M24
embedment depth	h <sub>ef</sub> (mm)	80	90	110	125	170	210
tension	N <sub>Rk,p</sub> (kN)	17,1	22,6	33,2	50,3	85,5	126,7

**Design resistance (kN)**

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16	M20	M24
embedment depth	h <sub>ef</sub> (mm)	80	90	110	125	170	210
tension	N <sub>Rd</sub> (kN)	9,5	12,6	18,4	27,9	47,5	70,4
shear	V <sub>Rd</sub> (kN)	8,8	13,9	20,2	37,7	58,8	84,7
		11,7	18,6	27,0	50,2	78,4	113,0

**Recommended load**

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16	M20	M24
embedment depth	h <sub>ef</sub> (mm)	80	90	110	125	170	210
tension	N <sub>rec</sub> (kN)	6,8	9,0	13,2	19,9	33,9	50,3
shear	V <sub>rec</sub> (kN)	6,3	9,9	14,5	26,9	42,0	60,5
		8,4	13,3	19,3	35,9	56,0	80,7

1 kN ≈ 100 kg

steel failure class 5.8 – steel failure class 8.8

- Threaded bars on cracked concrete

**Characteristic resistance of resin**

at standard embedment depth

bar size		M8	M10	M12	M16
embedment depth	h <sub>ef</sub> (mm)	80	90	110	125
tension	N <sub>Rk,p</sub> (kN)	9,0	12,7	18,7	28,3

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**Design resistance**

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16
embedment depth	$h_{ef}$ (mm)	80	90	110	125
tension	$N_{Rd}$ (kN)	5,0	7,1	10,4	15,7
shear	$V_{Rd}$ (kN)	8,8	13,9	20,2	37,7
		11,7	17,0	24,9	37,7

**Recommended load**

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16
embedment depth	$h_{ef}$ (mm)	80	90	110	125
tension	$N_{rec}$ (kN)	3,6	5,0	7,4	11,2
shear	$V_{rec}$ (kN)	6,3	9,9	14,5	26,9
		8,4	12,1	17,8	26,9

1 kN  $\approx$  100 kg

steel failure class 5.8 – steel failure class 8.8

○ **Threaded bars under seismic actions, performance category C1**

**Characteristic resistance of resin**

at standard embedment depth

bar size		M8	M10	M12	M16
embedment depth	$h_{ef}$ (mm)	80	90	110	125
tension	$N_{Rk,p}$ (kN)	4,6	6,4	9,5	13,8

**Design resistance**

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16
embedment depth	$h_{ef}$ (mm)	80	90	110	125
tension	$N_{Rd}$ (kN)	2,6	3,5	5,3	7,7
shear	$V_{Rd}$ (kN)	2,6	3,6	5,4	7,8

**Recommended load**

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M8	M10	M12	M16
embedment depth	$h_{ef}$ (mm)	80	90	110	125
tension	$N_{rec}$ (kN)	1,8	2,5	3,8	5,5
shear	$V_{rec}$ (kN)	1,9	2,6	3,9	5,6

1 kN  $\approx$  100 kg

steel failure class 5.8 – steel failure class 8.8

○ **Threaded bars under seismic actions, performance category C2**

**Characteristic resistance of resin**

at standard embedment depth

bar size		M12	M16
embedment depth	$h_{ef}$ (mm)	110	125
tension	$N_{Rk,p}$ (kN)	3,1	6,0

**Design resistance**

at standard embedment depth, for threaded bars in steel class 5.8 and 8.8

bar size		M12	M16
embedment depth	$h_{ef}$ (mm)	110	125
tension	$N_{Rd}$ (kN)	1,7	3,3
shear	$V_{Rd}$ (kN)	1,8	3,4

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**Recommended load**

at standard embedment depth, for threaded bars in steel class **5.8** and **8.8**

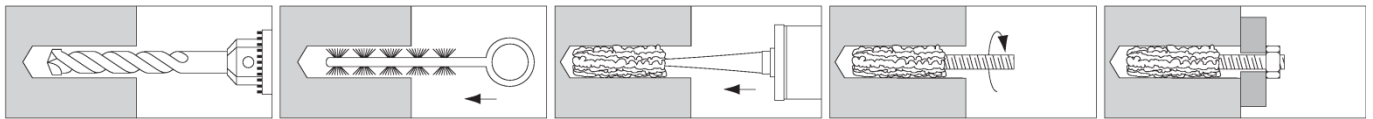
bar size		M12	M16
embedment depth	$h_{ef}$ (mm)	<b>110</b>	<b>125</b>
tension	$N_{rec}$ (kN)	1,2	2,4
shear	$V_{rec}$ (kN)	1,3	2,4

1 kN  $\approx$  100 kg

steel failure class 5.8 – steel failure class 8.8

- **Use on non-cracked concrete with reinforcing bars (used as anchors)**

**Installation**



**Setting parameters**

bar size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25
hole diameter	$d_0$ (mm)	12	14	16	18	20	25	32
hole depth	$h_{ef,min}$ (mm)	60	60	70	75	80	90	100
	$h_{ef,max}$ (mm)	160	200	240	280	320	400	500
minimum spacing	$s_{min}$ (mm)	50	55	65	70	80	100	130
minimum edge distance	$c_{min}$ (mm)	50	55	65	70	80	100	130
min. base material thickness	$h_{min}$ (mm)	$h_{ef} + 30 \geq 100$			$h_{ef} + 2d_0$			

**Strength data**

For installation on dry or wet concrete and work temperature I (minimum temperature  $-40$  °C, maximum short term temperature  $+40$  °C; long term  $+24$  °C)

Valid for a single anchor far from the edges, on a thick concrete member of class C20/25 with sparse reinforcing.

- **Reinforcing bars on non-cracked concrete**

**Characteristic resistance of resin**

at standard embedment depth

bar size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25
embedment depth	$h_{ef}$ (mm)	<b>80</b>	<b>90</b>	<b>110</b>	<b>125</b>	<b>145</b>	<b>170</b>	<b>210</b>
tension	$N_{Rk,p}$ (kN)	14,1	19,8	29,0	38,5	47,4	69,4	107,2

**Design resistance**

at standard embedment depth, for reinforcing bars with  $f_{uk} = 550$  N/mm<sup>2</sup>

bar size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25
embedment depth	$h_{ef}$ (mm)	<b>80</b>	<b>90</b>	<b>110</b>	<b>125</b>	<b>145</b>	<b>170</b>	<b>210</b>
tension	$N_{Rd}$ (kN)	7,8	11,0	16,1	21,4	26,3	38,6	59,6
shear	$V_{Rd}$ (kN)	<b>9,2</b>	<b>14,5</b>	<b>20,7</b>	<b>28,2</b>	<b>36,9</b>	<b>57,6</b>	<b>90,0</b>

**Recommended load**

at standard embedment depth, for reinforcing bars with  $f_{uk} = 550$  N/mm<sup>2</sup>

bar size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25
embedment depth	$h_{ef}$ (mm)	<b>80</b>	<b>90</b>	<b>110</b>	<b>125</b>	<b>145</b>	<b>170</b>	<b>210</b>
tension	$N_{rec}$ (kN)	5,6	7,9	11,5	15,3	18,8	27,6	42,5
shear	$V_{rec}$ (kN)	<b>6,5</b>	<b>10,3</b>	<b>14,8</b>	<b>20,2</b>	<b>26,3</b>	<b>41,1</b>	<b>64,3</b>

1 kN  $\approx$  100 kg

steel failure

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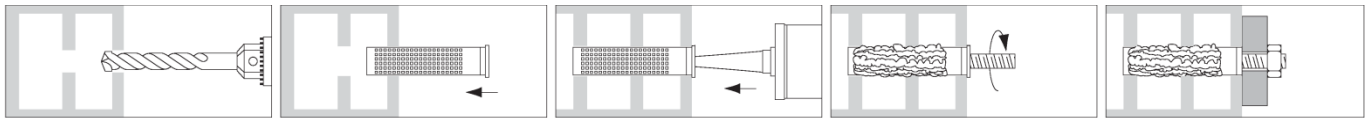
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Load values derive from parameters certified in European Technical Assessment ETA 22/0214. Characteristic resistance  $N_{Rk}$  refers uniquely to the resin resistance to failure due to pull-out and concrete cone. Design resistances  $N_{Rd}$  and  $V_{Rd}$  refer to all failure modes and include partial safety factors on strengths. Recommended loads  $N_{rec}$  and  $V_{rec}$  include the further 1.4 safety factor.

For the design of fixing with reduced spacing, near the edge or on concrete with increased resistance, reduced thickness or dense reinforcement refer to ETA 22/0214 or to Declaration of Performance DPGE1027 and use the design method outlined in EN 1992-4. In the same way, for anchors installed in flooded holes and for different working temperatures (II, between -40 and +80 °C) refer to ETA or DoP. One can also calculate and verify the fixings made with Extreme Hybrid XTR by means of *G&B Calculation Program* available on the website [www.gebfissaggi.com](http://www.gebfissaggi.com).

● **Use on masonry**

**Installation**



**Base material**

Type	example manufacturer	L/W/H (mm)	density $\rho$ (kg/dm <sup>3</sup> )	compressive strength $f_b$ (N/mm <sup>2</sup> )	drilling method	
<b>clay bricks (EN 771-1)</b>						
solid brick	Mz-DF	Unipor (DE)	240/115/55	1,64	10, 20 ou 28	hammer
hollow brick	HLz-16DF	Unipor (DE)	497/238/240	0,83	6, 9, 12 ou 14	rotary
hollow brick	<i>Porotherm Homebrlc</i>	Wienerberger (FR)	500/200/299	0,68	6, 8, ou 10	rotary
hollow brick	BGV Thermo	Leroux (FR)	500/200/314	0,62	4, 6 ou 10	rotary
hollow brick	Calibric Th	Terreal (FR)	500/200/314	0,62	6, 9 ou 12	rotary
hollow brick	Urbanbric	Imerys (FR)	500/200/274	0,74	6 ou 9	rotary
hollow brick	Blocchi Leggeri	Wienerberger (IT)	250/120/250	0,55	4, 6 ou 8	rotary
hollow brick	Doppio Uni	Wienerberger (IT)	250/120/120	0,92	10, 16, 20 ou 28	rotary
<b>calcium silicate bricks (EN 771-2)</b>						
solid brick	KS-NF	Wemding (DE)	240/115/71	2,0	10, 20 ou 27	hammer
hollow brick	KS L-3DF	Wemding (DE)	240/175/113	1,4	8, 12 or 14	rotary
hollow brick	KS L-12DF	Wemding (DE)	498/175/238	1,4	10, 12 or 16	rotary
<b>light weight concrete bricks (EN 771-3)</b>						
solid brick	-	Bisotherm (DE)	300/123/248	0,63	2	rotary
solid brick	Leca Lex harkko RUH-200 kulma	Saint-Gobain Weber (FI)	498/200/195	0,78	3	rotary
hollow brick	Leca Lex harkko RUH-200	Saint-Gobain Weber (FI)	498/200/195	0,7	2,7	rotary
hollow brick	Bloc creux B40	Sepa (FR)	494/200/190	0,8	4	rotary
<b>autoclaved aerated concrete units (EN 771-3)</b>						
solid brick	AAC2	Ytong (CZ)	599/375/249	0,35	2	rotary
solid brick	AAC4	Ytong (CZ)	499/375/249	0,50	4	rotary
solid brick	AAC6	Ytong (CZ)	499/240/249	0,60	6	rotary

It is possible to use other bricks after job site tests conducted according to EAD 330076-01-0604 and TR053.

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**Setting parameters**
**Anchor rod in solid masonry without sleeve**

bar size		M8	M10	M12	M16
hole diameter	d <sub>0</sub> mm	10	12	14	18
depth of the drilling hole	h <sub>1</sub> mm	80	90	100	100
effective anchorage depth	h <sub>ef</sub> mm	80	90	100	100
minimum wall thickness	h <sub>min</sub> mm	h <sub>ef</sub> + 30			
diameter of clearance hole in the fixture	d <sub>fix</sub> mm	9	12	14	18

**Anchor rod in solid or hollow masonry with sleeve**

bar size		M8	M8 / M10		M12 / M16		
sleeve		BR12x80	BR16x85	BR16x130 BR16x330/200	BR20x85	BR20x130	BR20x200
hole diameter	d <sub>0</sub> mm	12	16	16	20	20	20
depth of the drilling hole	h <sub>1</sub> mm	85	90	135	90	135	205
effective anchorage depth	h <sub>ef</sub> mm	80	85	130	85	130	200
installation depth	h <sub>nom</sub> mm	80	85	130	85	130	200
minimum wall thickness	h <sub>min</sub> mm	115	115	195	115	195	240
diameter of clearance hole in the fixture	d <sub>fix</sub> mm	9	9 (M8) / 12 (M10)		14 (M12) / 18 (M16)		

**Strength data**

For installation on dry concrete and work temperature I (minimum temperature -40 °C, maximum short term temperature +40 °C; long term +24 °C).

 Valid for a single anchor far from the edges, with appropriate mortar joints between the bricks of the structure, for bricks with the indicated compressive strength (f<sub>b</sub>).

**Tensile strength (N) and shear strength (V) on solid bricks (kN)**

Type		Bar size	Characteristic resistance of resin		Design resistance		Recommended load		
			N <sub>Rk</sub>	V <sub>Rk,b</sub>	N <sub>Rd</sub>	V <sub>Rd</sub>	N <sub>rec</sub>	V <sub>rec</sub>	
Clay bricks	Mz-DF (f <sub>b</sub> ≥ 28 N/mm <sup>2</sup> )	M8	3	5,5	1,20	2,20	0,86	1,57	
		M10	3	6,5	1,20	2,60	0,86	1,86	
		M12	2,5	9,0	1,00	3,60	0,71	2,57	
		M16	4,5	9,0	1,80	3,60	1,29	2,57	
Calcium silicate bricks	KS-NF (f <sub>b</sub> ≥ 27 N/mm <sup>2</sup> )	M8	5,5	5,0	2,20	2,00	1,57	1,43	
		M10	5,5	5,5	2,20	2,20	1,57	1,57	
		M12	6,5	6,0	2,60	2,40	1,86	1,71	
		M16	5,5	6,0	2,20	2,40	1,57	1,71	
Light weight concrete bricks	-	(f <sub>b</sub> ≥ 2 N/mm <sup>2</sup> )	M8	2,0	3,0	0,80	1,20	0,57	0,86
			M10	2,0	3,5	0,80	1,40	0,57	1,00
			M12	2,0	4,0	0,80	1,60	0,57	1,14
			M16	2,0	4,0	0,80	1,60	0,57	1,14
	Leca Lex harkko RUH-200 kulma (f <sub>b</sub> ≥ 3 N/mm <sup>2</sup> )	M8	2,0	3,0	0,80	1,20	0,57	0,86	
		M10	3,0	4,0	1,20	1,60	0,86	1,14	
		M12	3,0	4,0	1,20	1,60	0,86	1,14	
		M16	3,0	4,0	1,20	1,60	0,86	1,14	

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Type	Bar size	Characteristic resistance		Design resistance		Recommended load		
		N <sub>Rk</sub>	V <sub>Rk,b</sub>	N <sub>Rd</sub>	V <sub>Rd</sub>	N <sub>rec</sub>	V <sub>rec</sub>	
Autoclaved aerated concrete units	AAC2 (f <sub>b</sub> ≥ 2 N/mm <sup>2</sup> )	M8	0,9	1,5	0,45	0,75	0,32	0,54
		M10	0,9	2,0	0,45	1,00	0,32	0,71
		M12	1,5	2,5	0,75	1,25	0,54	0,89
		M16	1,5	3,5	0,75	1,75	0,54	1,25
	AAC4 (f <sub>b</sub> ≥ 9 N/mm <sup>2</sup> )	M8	0,9	1,5	0,45	0,75	0,32	0,54
		M10	2,5	2,0	1,25	1,00	0,89	0,71
		M12	2,5	2,5	1,25	1,25	0,89	0,89
		M16	3,5	3,5	1,75	1,75	1,25	1,25
	AAC6 (f <sub>b</sub> ≥ 6 N/mm <sup>2</sup> )	M8	2,0	5,5	1,00	2,75	0,71	1,96
		M10	3,0	9,0	1,50	4,50	1,07	3,21
		M12	4,5	9,0	2,25	4,50	1,61	3,21
		M16	5,5	11,0	3,25	5,50	2,32	3,93

**Tensile strength (N) and shear strength (V) on hollow bricks (kN)**

Type	Bar size	Sleeve	Characteristic resistance		Design resistance		Recommended load	
			N <sub>Rk</sub>	V <sub>Rk,b</sub>	N <sub>Rd</sub>	V <sub>Rd</sub>	N <sub>rec</sub>	V <sub>rec</sub>
<b>Clay bricks (EN 771-1)</b>								
Hlz-16DF (f <sub>b</sub> ≥ 14 N/mm <sup>2</sup> )	M8	BR12x80	1,50	4,00	0,60	1,60	0,43	1,14
		BR16x85	2,50	6,00	1,00	2,40	0,71	1,71
		BR16x130	3,50	6,50	1,40	2,60	1,00	1,86
		BR16x130/330	3,50	6,50	1,40	2,60	1,00	1,86
	M10	BR16x85	2,50	6,00	1,00	2,40	0,71	1,71
		BR16x130	3,50	9,00	1,40	3,60	1,00	2,57
		BR16x130/330	3,50	9,00	1,40	3,60	1,00	2,57
	M12 / M16	BR20x85	3,50	6,00	1,40	2,40	1,00	1,71
BR20x130 / BR20x200		3,50	9,00	1,40	3,60	1,00	2,57	
Porotherm Homebrlc (f <sub>b</sub> ≥ 10 N/mm <sup>2</sup> )	M8	BR12x80	1,20	3,00	0,48	1,20	0,34	0,86
		BR16x85	1,50	3,00	0,60	1,20	0,43	0,86
		BR16x130	2,00	3,50	0,80	1,40	0,57	1,00
		BR16x130/330	2,00	3,50	0,80	1,40	0,57	1,00
	M10	BR16x85	1,50	3,00	0,60	1,20	0,43	0,86
		BR16x130	2,00	3,50	0,80	1,40	0,57	1,00
		BR16x130/330	2,00	3,50	0,80	1,40	0,57	1,00
	M12 / M16	BR20x85	1,50	4,00	0,60	1,60	0,43	1,14
		BR20x130	2,00	4,00	0,80	1,60	0,57	1,14
	BGV Thermo (f <sub>b</sub> ≥ 10 N/mm <sup>2</sup> )	M8	BR12x80	0,90	3,00	0,36	1,20	0,26
BR16x85			1,20	3,50	0,48	1,40	0,34	1,00
BR16x130			1,50	4,00	0,60	1,60	0,43	1,14
BR16x130/330			1,50	4,00	0,60	1,60	0,43	1,14
M10		BR16x85	1,20	3,50	0,48	1,40	0,34	1,00
		BR16x130	1,50	4,00	0,60	1,60	0,43	1,14
		BR16x130/330	1,50	4,00	0,60	1,60	0,43	1,14
M12		BR20x85	1,20	3,50	0,48	1,40	0,34	1,00
		BR20x130	1,50	4,00	0,60	1,60	0,43	1,14
M16		BR20x85	1,50	3,50	0,60	1,40	0,43	1,00
		BR20x130	1,50	4,00	0,60	1,60	0,43	1,14

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Type	Bar size	Sleeve	Characteristic resistance		Design resistance		Recommended load	
			N <sub>Rk</sub>	V <sub>Rk,b</sub>	N <sub>Rd</sub>	V <sub>Rd</sub>	N <sub>rec</sub>	V <sub>rec</sub>
Calibric Th (f <sub>b</sub> ≥ 12 N/mm <sup>2</sup> )	M8	BR12x80	0,90	4,00	0,36	1,60	0,26	1,14
		BR16x85	0,90	5,50	0,36	2,20	0,26	1,57
		BR16x130	1,20	5,50	0,48	2,20	0,34	1,57
		BR16x130/330	1,20	5,50	0,48	2,20	0,34	1,57
	M10	BR16x85	0,90	5,50	0,36	2,20	0,26	1,57
		BR16x130	1,50	5,50	0,60	2,20	0,43	1,57
		BR16x130/330	1,50	5,50	0,60	2,20	0,43	1,57
	M12	BR20x85	0,90	8,50	0,36	3,40	0,26	2,43
		BR20x130	1,50	8,50	0,60	3,40	0,43	2,43
	M16	BR20x85	1,50	8,50	0,60	3,40	0,43	2,43
BR20x130		1,50	8,50	0,60	3,40	0,43	2,43	
Urbanbric (f <sub>b</sub> ≥ 9 N/mm <sup>2</sup> )	M8	BR12x80	1,20	3,50	0,48	1,40	0,34	1,00
	M8 / M10	BR16x85	1,50	4,00	0,60	1,60	0,43	1,14
		BR16x130	2,00	4,50	0,80	1,80	0,57	1,29
		BR16x130/330	2,00	4,50	0,80	1,80	0,57	1,29
	M12 / M16	BR20x85	1,50	5,00	0,60	2,00	0,43	1,43
		BR20x130	2,00	5,00	0,80	2,00	0,57	1,43
Blocchi Leggeri (f <sub>b</sub> ≥ 8 N/mm <sup>2</sup> )	M8	BR12x80	0,60	2,50	0,24	1,00	0,17	0,71
	M8 / M10	BR16x85	0,60	2,50	0,24	1,00	0,17	0,71
		BR16x130	0,60	2,50	0,24	1,00	0,17	0,71
		BR16x130/330	0,60	2,50	0,24	1,00	0,17	0,71
	M12 / M16	BR20x85	0,60	3,00	0,24	1,20	0,17	0,86
		BR20x130	0,60	3,00	0,24	1,20	0,17	0,86
		BR20x200	0,60	3,00	0,24	1,20	0,17	0,86
Doppio Uni (f <sub>b</sub> ≥ 28 N/mm <sup>2</sup> )	M8	BR12x80	1,50	3,50	0,60	1,40	0,43	1,00
	M8 / M10	BR16x85	1,50	3,50	0,60	1,40	0,43	1,00
		BR16x130	1,50	3,50	0,60	1,40	0,43	1,00
		BR16x130/330	1,50	3,50	0,60	1,40	0,43	1,00
	M12 / M16	BR20x85	2,00	3,50	0,80	1,40	0,57	1,00
		BR20x130	2,00	3,50	0,80	1,40	0,57	1,00
		BR20x200	2,00	3,50	0,80	1,40	0,57	1,00
<b>Calcium silicate bricks (EN 771-2)</b>								
KS L-3DF (f <sub>b</sub> ≥ 14 N/mm <sup>2</sup> )	M8	BR12x80	2,50	3,00	1,00	1,20	0,71	0,86
		BR16x85	2,50	4,00	1,00	1,60	0,71	1,14
		BR16x130	4,00	5,00	1,60	2,00	1,14	1,43
		BR16x130/330	4,00	5,00	1,60	2,00	1,14	1,43
	M10	BR16x85	2,50	4,00	1,00	1,60	0,71	1,14
		BR16x130	4,00	5,00	1,60	2,00	1,14	1,43
		BR16x130/330	4,00	5,00	1,60	2,00	1,14	1,43
	M12	BR20x85	2,50	4,50	1,00	1,80	0,71	1,29
		BR20x130 / BR20x200	4,00	5,00	1,60	2,00	1,14	1,43
	M16	BR20x85	2,50	4,50	1,00	1,80	0,71	1,29
BR20x130 / BR20x200		4,00	6,00	1,60	2,40	1,14	1,71	





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Type	Bar size	Sleeve	Characteristic resistance		Design resistance		Recommended load	
			N <sub>Rk</sub>	V <sub>Rk,b</sub>	N <sub>Rd</sub>	V <sub>Rd</sub>	N <sub>rec</sub>	V <sub>rec</sub>
KS L-12DF (f <sub>b</sub> ≥ 16 N/mm <sup>2</sup> )	M8	BR12x80	0,50	4,00	0,20	1,60	0,14	1,14
		BR16x85	2,00	9,00	0,80	3,60	0,57	2,57
		BR16x130	5,50	10,00	2,20	4,00	1,57	2,86

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Type	Bar size	Sleeve	Characteristic resistance		Design resistance		Recommended load	
	<b>M10</b>	BR16x130/330	5,50	10,00	2,20	4,00	1,57	2,86
		BR16x85	2,00	9,00	0,80	3,60	0,57	2,57
		BR16x130	5,50	10,00	2,20	4,00	1,57	2,86
		BR16x130/330	5,50	10,00	2,20	4,00	1,57	2,86
	<b>M12 / M16</b>	BR20x85	2,00	8,50	0,80	3,40	0,57	2,43
		BR20x130/ BR 20x200	5,50	10,00	2,20	4,00	1,57	2,86
<b>Light weight concrete bricks (EN 771-3)</b>								
Leca Lex harkko RUH-200 ( $f_b \geq 2,7 \text{ N/mm}^2$ )	<b>M8</b>	BR12x80	2,0	2,5	0,80	1,00	0,57	0,71
		BR16x85	2,0	3,5	0,80	1,40	0,57	1,00
		BR16x130	2,5	3,5	1,00	1,40	0,71	1,00
		BR16x130/330	2,5	3,5	1,00	1,40	0,71	1,00
	<b>M10</b>	BR16x85	2,0	3,5	0,80	1,40	0,57	1,00
		BR16x130	2,5	3,5	1,00	1,40	0,71	1,00
		BR16x130/330	2,5	3,5	1,00	1,40	0,71	1,00
	<b>M12</b>	BR20x85	2,5	3,5	1,00	1,40	0,71	1,00
		BR20x130	2,5	3,5	1,00	1,40	0,71	1,00
	<b>M16</b>	BR20x85	2,5	3,5	1,00	1,40	0,71	1,00
		BR20x130	2,5	3,5	1,00	1,40	0,71	1,00
	Bloc creux B40 ( $f_b \geq 4 \text{ N/mm}^2$ )	<b>M8</b>	BR12x80	0,4	1,2	0,16	0,48	0,11
BR16x85			0,6	3,0	0,24	1,20	0,17	0,86
BR16x130			2,0	3,5	0,80	1,40	0,57	1,00
BR16x130/330			2,0	3,5	0,80	1,40	0,57	1,00
<b>M10</b>		BR16x85	0,6	3,0	0,24	1,20	0,17	0,86
		BR16x130	2,0	3,5	0,80	1,40	0,57	1,00
		BR16x130/330	2,0	3,5	0,80	1,40	0,57	1,00
<b>M12</b>		BR20x85	0,9	3,0	0,36	1,20	0,26	0,86
		BR20x130	2,0	3,5	0,80	1,40	0,57	1,00
<b>M16</b>		BR20x85	0,9	3,0	0,36	1,20	0,26	0,86
		BR20x130	2,0	3,5	0,80	1,40	0,57	1,00

 1 kN  $\approx$  100 kg

 Characteristic resistances  $N_{Rk}$  and  $V_{Rk}$  derive from European Technical Assessment ETA 22/0211. Design resistances  $N_{Rd}$  and  $V_{Rd}$  include partial safety factor on strengths. Recommended values  $N_{rec}$  and  $V_{rec}$  include the further 1.4 safety factor.

For the design of anchors in bricks of different compressive strengths, with reduced spacing or near the edge, or in groups of two or more fixings and for the resistance of a bar under shear with lever arm refer to ETA 22/0211 or to Declaration of Performance DPGEB1027 and use the design method A outlined in Technical Report 054 (issued by EOTA).